## START FORMULATION <br> Tile Adhesive / Washable Grout (CMR-free)

|  |  |  | 4.01.004 |
| :---: | :---: | :---: | :---: |
| Component A: |  |  |  |
| 1 Epoxy Resin | CeTePox ${ }^{\circledR}$ VP 771-01 S Comp. A | CTP AM / Aditya Birla | 20.0 |
| 2 Thixotropic Agent | Aerosil ${ }^{(1)} 202$ | Evonik Industries AG | 0.9 |
| 3 Filler | Silica sand (0.1-0.2 mm) | Euroquarz GmbH | 78.5 |
| 4 Pigment | Heucosin ${ }^{\text {® }}$ Grey G 2229 | Heubach GmbH | 0.6 |
|  |  |  | 100.0 |
| Component B: |  |  |  |
| 1 Curing Agent | CeTePox ${ }^{\text {® }}$ VP 771-01 S Comp.B | CTP AM / Aditya Birla | 8.0 |
|  |  |  | 8.0 |
| Technical Data |  |  |  |
| Mixing Ratio | Component A : B | by weight | 100:8 |
| Practically Usable Pot-life | At $23^{\circ} \mathrm{C}$ | Min. | $\sim 45-60$ |
| Binder content | Component $\mathrm{A}+\mathrm{B}$ | \% by weight | ~26 |
| Tensile Strength | At $23{ }^{\circ} \mathrm{C}$ | MPa | >70 |
| Flexural Strength | At $23{ }^{\circ} \mathrm{C}$ | MPa | >25 |

## Manufacturing Instructions Component A

Pos. 1: submitted
Pos. 2: is added carefully while stirring at low speed
Pos. 3 to 4: are added one after the other at low stirrer speed, followed by stirring at
higher speed for appr. 10 min . until pigment and fillers are finely dispersed

After mixing Part $A$ and $B$ for approximately 3-5 minutes the formulation is ready for application.

Visible grout residues on tiles can be easily cleaned with slighty acidic (acetic acid), detergent-containing water.

